

1
AEROSOL PROCESS FOR FABRICATING DISCONTINUOUS
FLOATING GATE MICROELECTRONIC DEVICES

5 ABSTRACT OF THE DISCLOSURE

10 A process for forming an aerosol of semiconductor nanoparticles includes
pyrolyzing a semiconductor material-containing gas then quenching the gas being
pyrolyzed to control particle size and prevent uncontrolled coagulation. The aerosol is
heated to densify the particles and form crystalline nanoparticles. In an exemplary
embodiment, the crystalline particles are advantageously classified by size using a
differential mobility analyzer and particles having diameters outside of a pre-selected
range of sizes, are removed from the aerosol. In an exemplary embodiment, the
crystalline, classified and densified nanoparticles are oxidized to form a continuous
oxide shell over the semiconductor core of the particles. The cores include a density
which approaches the bulk density of the pure material of which the cores are
composed and the majority of the particle cores are single crystalline. The oxidized
particles are deposited on a substrate using thermophoretic, electrophoretic, or other
deposition means. The deposited particles form a stratum or discontinuous monolayer
of oxidized semiconductor particles. In an exemplary embodiment, the stratum is
characterized by a uniform particle density on the order of 10^{12} to 10^{13} particles/cm² and
a tightly controlled range of particle sizes. A plurality of adjacent particles contact each
other, but the oxide shells provide electrical isolation between the particles of the
stratum. Clean processing techniques provide a density of foreign atom contamination
of less than 10^{11} atoms/cm². The stratum is advantageously used as the floating gate
in a non-volatile memory device such as a MOSFET. The non-volatile memory device
exhibits excellent endurance behavior and long-term non-volatility.